

ITEM:
EX1 Shield Sign

Qty: 1
Material: 2mm aluminium

120mm deep returns from 2mm aluminium coil formed to shield shape and welded along joint. Exterior to be finished RAL 8014 satin brown.

120mm deep returns from 2mm aluminium coil formed to shield shape and welded along joint. Exterior to be finished RAL 8014 satin brown.

UPS BROWN
Pantone: 476c
CMYK: 32/77/0/100/83
RAL: 8014 satin

UPS YELLOW
Pantone: 7548c
CMYK: 0/27/100/0
RAL: 9016 Satin

WHITE
CMYK: 0/0/0/0
Acrylic: GreenCast 74073
Vinyl: IP 5701 gloss opaque

PLAN

1029

120

120

120

120

120

120

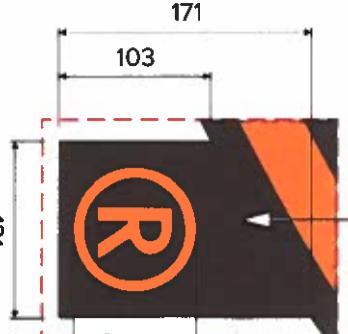
120

120

120



2mm flat aluminium with welded 25mm curved top return, finished RAL 8014 satin brown. Detail face applied digitally printed onto white vinyl c/w matt lam. Tab to be fixed through curved return of shield on site using suitable fixings finished RAL 8014 satin brown.

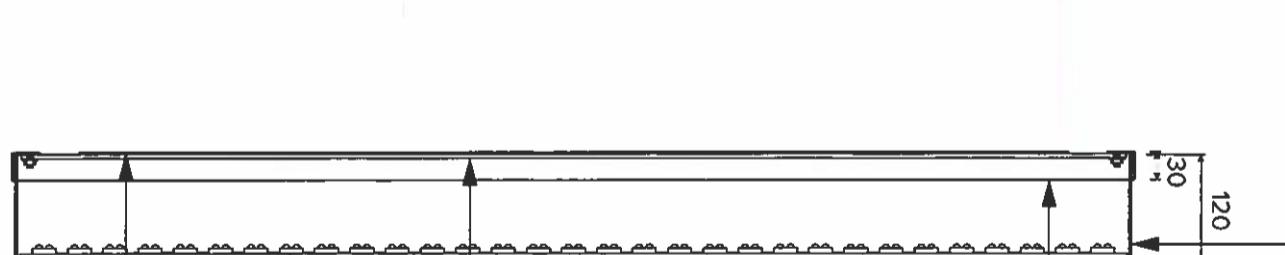


DETAIL A @1:5

FACE @1:10

RH END PROFILE

RHE - DETAIL @1:8



Mounted to cladding through foamex back using suitable fixings to be determined on site, and mounting shield sign onto foamex back. Shield to be finished RAL 8014 satin brown. Face trim to be mounted onto returns and fixed using suitable csk screws mounted to returns and fixed using suitable csk screws with heads finished to match RAL 8014 satin brown.

10mm white foamex panel, cut to suit returns, and chamfered along perimeter of face to allow for easier mounting of returns.

5mm opal 050 acrylic c/w pre-drilled holes to suit studs within face trim and reverse of aluminium face detail. Yellow colour digitally printed onto translucent white vinyl, c/w matt lam to protect print, and face applied to acrylic. Acrylic to be retained within face trim and secured with washers and tightened nuts to rear.

Illuminated via white LEDs bonded to foamex back to illuminate yellow sections of face only.

2mm flat aluminium with fret cut "UPS" letters and fired on studs to reverse, all to be finished RAL 8014 satin brown. Aluminium face to be positioned flush back against acrylic face, secured using washers and tightened nuts to rear.



NOTES

- Illumination of logo is not to exceed 500 cd/m²



UPS UK Ltd.
UPS - West Drayton, GBR
Brand Book / Engineering - External Signage

DWG	DATE	BY	ACTIONS
014741-R00	28.09.23	SR	N/A

PROJECT

UPS - West Drayton, GBR
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© THE DRAWING / DESIGN IS THE PROPERTY OF
PEARCE SIGNS LTD.
ALL DIMENSIONS ARE IN MILLIMETRES (mm) AND
WITHIN 3mm UNLESS OTHERWISE SPECIFIED. ALL
WALL SIZE ARE SHOWN AS WIDTH X HEIGHT X
DEPTH (WxHxD) AND ARE SCALED 1:43.
ALL COLOURS ON SCREEN OR PRINTED ARE
INDICATIVE AND MAY NOT BE AN EXACT MATCH OF
THE FINAL PRODUCT COLOUR.
ALL CONSTRUCTION RELATED PRODUCTS ARE TO
QUALITY REQUIREMENT EN 1090 EXC 2 AND ISO
5807 LEVEL C. ALL FLAT WELDS WILL BE A
MINIMUM LENGTH OF 5MM UNLESS
OTHERWISE SPECIFIED BY A WELDING SYMBOL IN
ACCORDANCE WITH EN 22353.