

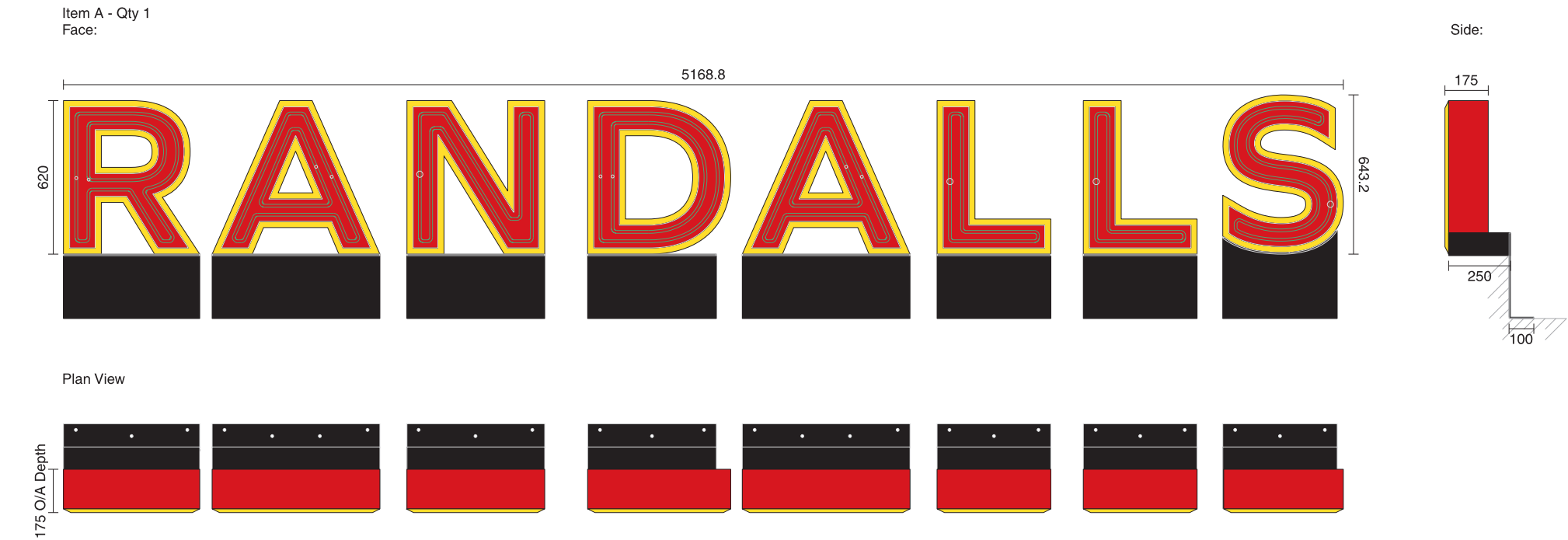
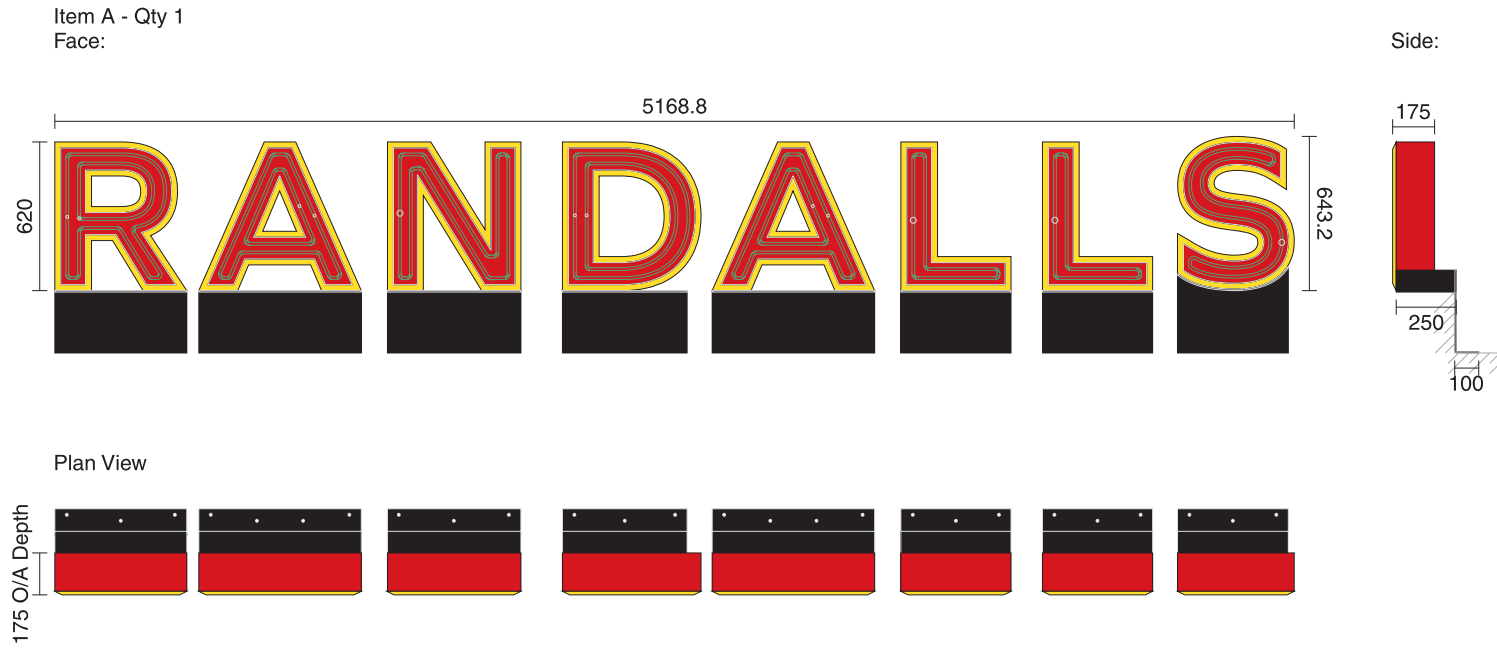
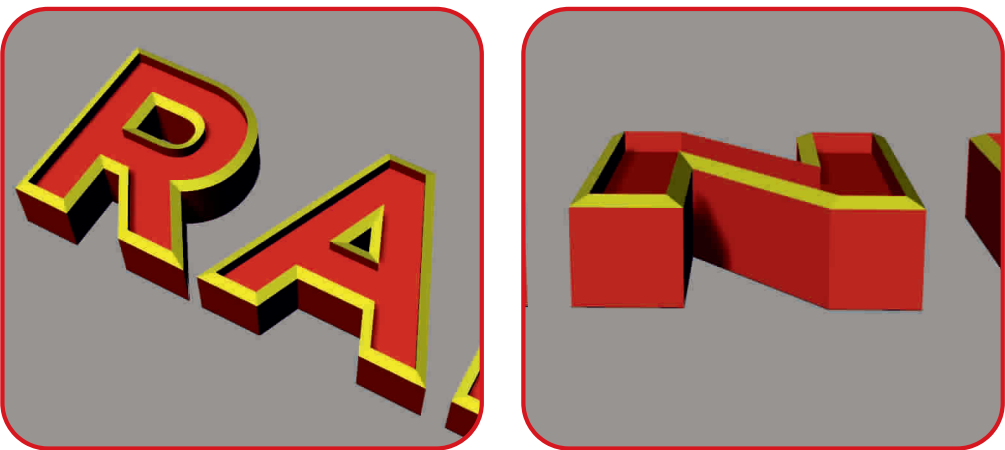
CONFIRMATION OF MANUFACTURE

Customer: JFK SIGNS LTD
Job Number: JK 312653
Job Name: RANDALLS

Item	Qty	Description
A	1	Built-up sunken faced BEVELLED 0.9mm descaled s/s letters coated RAL 1023 yellow satin then the rim masked and letters wet sprayed RAL 3001 red satin with built-up 0.9mm descaled s/s backtrays to suit wet sprayed RAL 3001 red satin, 620mm high 'R' with 175mm deep o/a re: 'RANDALLS', Each letter to have folded 6mm mild steel brackets coated RAL 9005 black satin: *PLEASE NOTE* - Neon on sunken faces by others

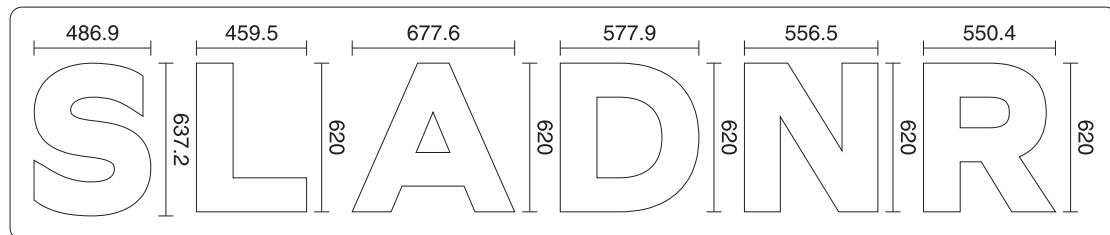
B	1	Delivery to: Gooden Signs (Fitter) 207 Sutherland Avenue Kent DA16 2NJ
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3D RENDERED PREVIEW

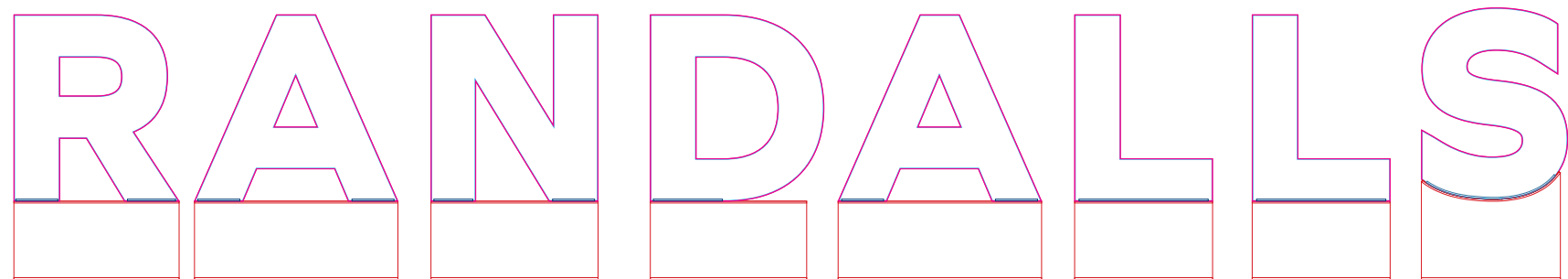


LETTER BEVELLED RIMS TO BE MASKED BY ASSEMBLY USING MASKING TAPE BEFORE BEING COATED RED

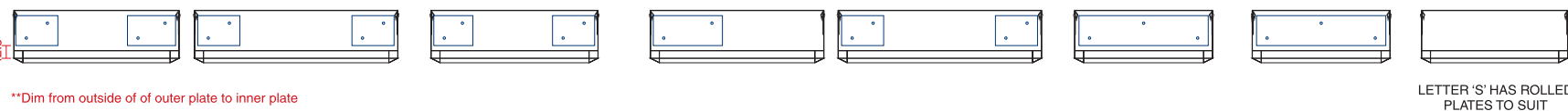
NEON DETAIL TO FACE BY OTHERS



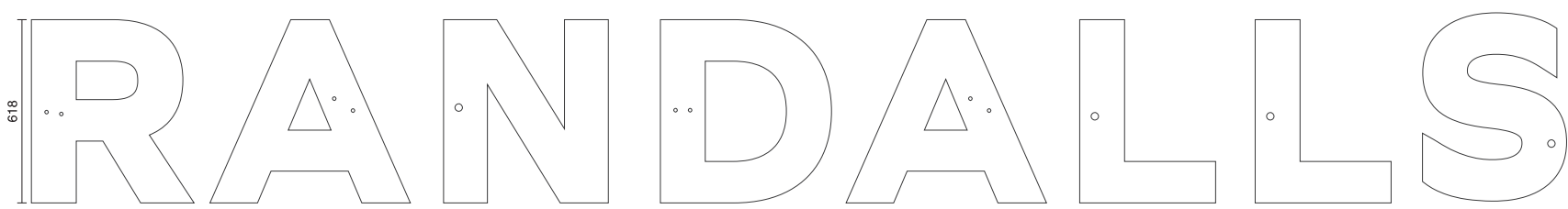
Skeleton View



Plan View of plates within letters

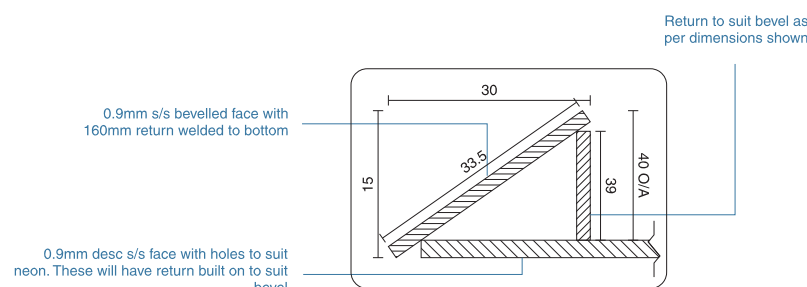


Letters Drawing - Letters to either build a shallow 15mm return within the rectangles shown OR leave return off completely



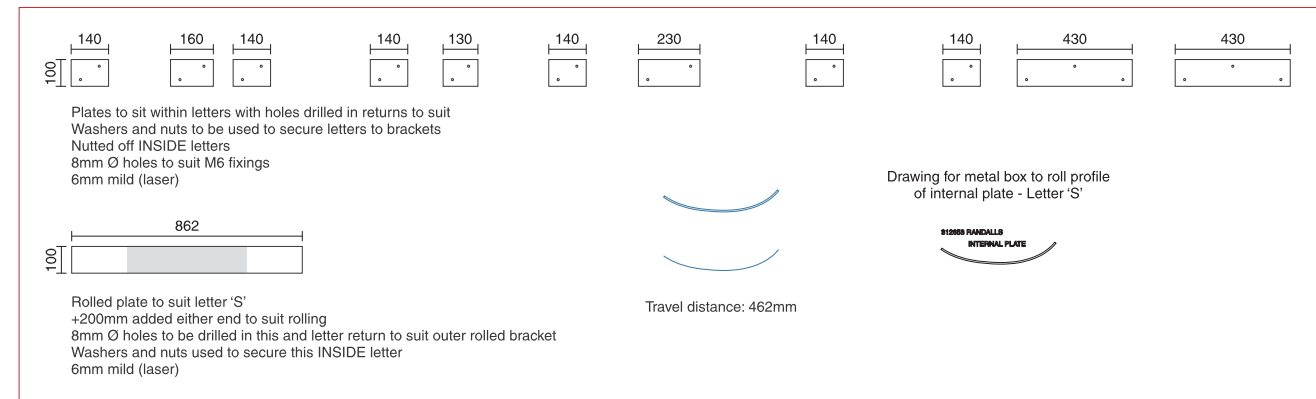
-1mm offset applied as requested by TD
Returns: 10 @ 250x160mm deep returns (175mm inc. bevel)
12mm & 25mm Ø cable holes for Neon as per template provided
BEVELLED FACES
To be built up as a sunken face letter as per visual with extra return soldered to face before adding bevel
0.9mm desc (laser)

Travel distance: 23110mm

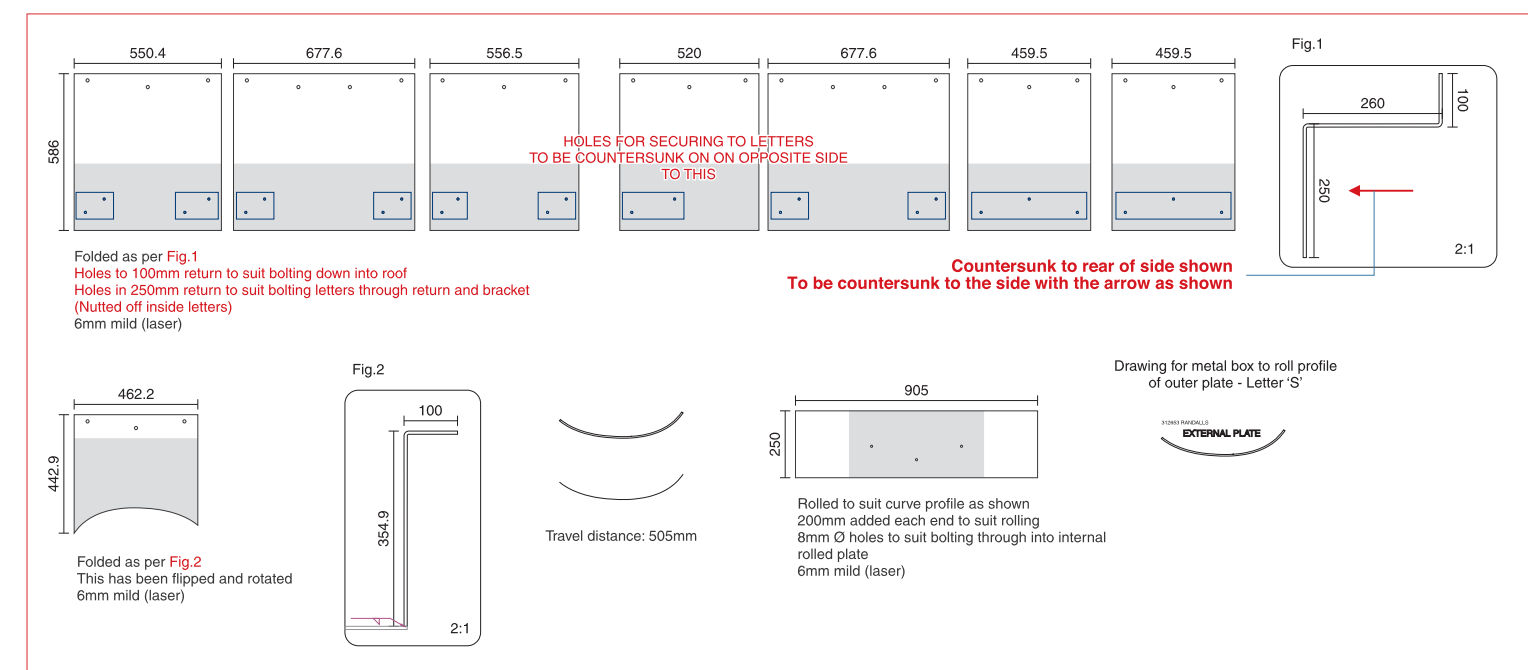


-1.5mm offset for backtray
Returns: 10 @ 250x160mm return depth the suit - **MUST AVOID SUNKEN FACE AND INTERNAL FRAMEWORK - USE DRAWING**
Letters dep. to build up shallow returns to parts shown in drawing to avoid plates inside letters
0.9mm desc (laser)

INNER PLATE DETAIL



OUTER PLATE DETAIL



Project:
RANDALLS
Specifications

Date: 28 / 05 / 2021
Scale: 100%
Dwg No: Marcos artwork 001
Revised: 0

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All sizes shown are approximate and subject to full site survey