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Accreditations

Extrusion management

BSI kitemark licenses

Quality management system

Certification

BSI KM 13358 - BS EN 12608 (BS7412)

BSI KM 66461 - PAS 24 enhanced security doors

BSI KM 76189 - PAS 24 enhanced security windows

ISO 9001 TUV

Certificate No. 01 100 0101700

Certification

Energy management

ISO 50001 TUV

Certificate No. 01 407 0101700

Environmental management

ISO 14001 TUV

Certificate No. 01 104 0101700

Sustainability & recyclability

Product label - certification of approval

Legal requirement

Scope of compliance

Fabricator
requirements

CE marking

EN 14351-1

Declaration of performance (DoP)

Building regulation

Compliance to UK building regulations



	Test scope	Conformance & approval
Fabricator route to compliance & certification	Cascading of REHAU Ltd test data	Conformity to legal requirement
	Cascading of REHAU Ltd test data	
	3rd party testing at UKAS test centre	Conformity plus test data used to achieve 3rd party certification* (BS7412)

* 3rd party certification required where fabricators require independent approval e.g. BSI kitemark license, Q mark, SBD etc

BS EN 12608:2016

Standard for extrusion covering the use of Unplasticized Polyvinylchloride (PVC-U) profiles for the fabrication of windows and doors in relation to the REHAU Kitemark Licence Number: **KM13358**.

All classes to be tested to the most onerous requirement within the critical **criteria** as set out below:



Material information

4.2 (5.8)

Classification of climatic zones

Two climatic zones available: M (moderate) and S (severe) REHAU profiles extruded achieve Classification SEVERE

4.3 (5.6)

Classification of resistance to impact by falling mass of main profile

For the resistance to impact by falling mass at -10°C two classes are available:
Class I falling mass of 1000g at a height of 1000mm Class II falling mass of 1000g at a height of 1500mm REHAU profiles extruded achieve Classification II

4.4 (5.3.2)

Classification of wall thickness of main profiles

There are three classification thicknesses available: A, B and C (as per table 3 EN12608). REHAU profiles extruded achieve Classification A



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Enhancing lives

Statements

- Annual Report & Financial Statement
- BREXIT Customer Statement
- Coronavirus Statement
- Gender Pay Gap Report 2019
- H&S Sustainability Principles
-  Modern Slavery Act 2015 Statement

REHAU UK Head Office

Hill Court
Walford
Ross-on-Wye
HR9 5QN
United Kingdom
+44 1989 762600
enquiries@rehau.com



