

760-A APPLICATION OF ROOF COATINGS

- Apply product to suitably prepared substrate by squeegee, at a rate of 6.5kg/m² in two layers of total (nominal) thickness of 6mm (not including protection sheet), reinforced with Flex-Flash F (or Flex-Flash UN, where appropriate).
 - Flex-Flash F reinforcement is to be fully bonded into the first 3mm coat of membrane and brushed in with a soft broom or brush. Side and end laps 75mm (also sealed with Hydrotech).
 - Apply Hydrogard protection sheet immediately into second 3mm coat of membrane, with 75mm side and end laps sealed with Hydrotech.
- Reinforcement/s: Ensure reinforcement is firmly embedded before the second coat of membrane is applied to ensure positive adhesion and free of trapped air pockets.
- Thickness: Monitor by taking regular thickness tests using a depth gauge, to ensure consistent and correct thickness and coverage of membrane. Seal pinhole after removal of gauge by applying direct pressure.
- Continuity: Maintain full thickness of coatings around angles, junctions and features.
- Rainwater outlets: Form with watertight joints.
- Drainage systems: Do not allow liquid coatings to enter piped rainwater or foul systems.

770-A SKIRTINGS AND UPSTANDS / GENERAL DETAILING

- Preparation: Prepare the substrate to provide an acceptable base for waterproofing.
 - Prime substrate with the specified primer, as clause 530-A.
- Reinforcement strip: Where minor movement or changes in level, direction or dissimilar materials occur, the reinforcement is to be Flex Flash UN uncured neoprene, overlap to Flex Flash F, 75mm.
 - Bedding: Bonded into the first 3mm coat of membrane and gently smoothed in by gloved hand.
 - Side and end laps: 75mm (also sealed with Hydrotech).
- Flashings and detail work:
 - The design should ensure that the continuity of the waterproof covering is maintained for a vertical height of 150mm above the finished roof level at all abutments, parapets etc. Alumasc cannot take responsibility in the event of water ingress over and above the termination of our waterproofing.
 - Additional fixing of membranes: Where applicable, mechanically fix termination bar at 300mm (max.) centres placed at the top edge of the flashing detail, sealed with Alumasc Derbitech Sealstick HD.
- Install 75mm deep metal framework around groups of pipes and/or other penetrations as necessary, and fill with Hydrotech Monolithic Membrane 6125 to form a permanent waterproof pitch pocket. Apply protection sheet to pitch pocket upon completion.
- In any situation where a structural expansion detail is to be incorporated into the Hydrotech waterproofing and the percentage movement is less than 50%, the contractor is to install the detail as per the relevant nominal width of joint as shown in the Hydrotech Installation manual. Should any expansion joint detail require a degree of movement in excess of 50%, consult with the coating manufacturer for guidance.
- Leadwork: Where applicable, code 4 or 5 lead is required for flashing of details. Maximum lengths and girth should be established and carried out in accordance with the Lead Sheet Association recommendations.
- Seal the connection between roofing membranes to all common building materials: Apply Alumasc Derbitech Sealstick HD polymer sealant to all exposed edges, termination bars, flashings, connections with roof penetrations etc. Surfaces must be dry, clean and free from contaminants.
- Additional requirements: The contractor is to install all details in a manner to comply with current quality assessment recommendations for the installation of the specified system. Should any detail arise where it is not clear how this can be achieved, the contractor is to seek advice and approval for all proposals from Alumasc before completing the works.

SURFACING

833-A LAYING SUB-SURFACE DRAINAGE LAYER

- Condition of substrate: Clean.
- Setting out:
 - Loose lay ensuring that the filter fabric is uppermost and facing the backfill. Adjacent rolls are to be positioned so that the cusped cores are butt-jointed.
 - The filter fabric has a 100mm wide lap for lapping over the fabric of the adjoining unit prior to backfilling.
- Completion:
 - Must be in good condition, well fitting and stable.

COMPLETION

910-A INTERIM/FINAL INSPECTION

- Interim and final roof inspections: Strictly in accordance with Alumasc's requirements to satisfy the warranty requirements.
- The contractor is to submit reports to Alumasc clearly recording all depth test and bond test data.
- Rainwater goods must be tested by the contractor upon completion of the works prior to handover.
- The contractor must contact Alumasc to arrange a final inspection upon completion of each stage of the works. It is strictly the responsibility of the contractor to notify Alumasc that a final inspection is required, and also to ensure that the inspection takes place prior to the application of any surfacing above the waterproof covering. Failure on either or both counts will jeopardise approval and/or warranty release.
- Once the final inspection has been carried out, the warranty will be issued via the roofing contractor upon acceptable rectification of any snags as identified by Alumasc, or without undue delay should all be satisfactory.
- The contractor must apply to Alumasc for the warranty within three months of completion.

920-A ELECTRONIC ROOF INTEGRITY TEST

- Test Authority: The contractor must arrange final documented leak testing for each waterproofed area, which must be conducted by the Alumasc in-house leak detection service, who will provide the following:
 - A method statement explaining the test methods employed.
 - Up-to-date instrument calibration documentation.
 - Confirmation of correct voltage setting according to the dielectric value of the material to be tested.
 - Numbered and dated reports including annotated roof plan in .pdf format.
 - Confirmation of testing of all waterproofed areas, including upstands.
- Timing of Tests:
 - Primary test must take place within seven days of completion of each roof area.
 - Final test must take place within 24 hours prior to applying finishes to the waterproofing. A minimum of three days notification of the final test must be given to Alumasc who will be in attendance during the test.
- Condition of roof covering prior to testing: Complete to stage where integrity can be tested.
- Surface: Clean and free of site debris.
- Breaches detected: Re-test immediately following repair and confirm watertight.
- Test Results: Submit on completion, to include annotated plan of area tested.
- Waterproofing Integrity Certificate: Submit on completion of a single test or series of tests to the nominated roof or section thereof.
- The issue of the warranty is conditional upon the provision of satisfactory leak test certification covering all areas.

921-A PROTECTION

- As soon as an area of waterproofing has been completed, it should be inspected and tested upon notification of completion by the contractor. Completed areas should not be used as a building platform or as an access route by other trades. If unavoidable, appropriate protection must be provided for the duration of the construction period. Care should be taken not to mark or dent the works while laying any additional protection. Inspection and/or leak testing must always take place after removal of such protection.
- Roofs accessed for regular maintenance of plant, or parts of the building, should be given consideration in providing a predetermined route to and from the entry point to minimise potential hazards.

940-A COMPLETION

- Roof areas: Clean.
- Outlets: Clear.
- Flashings: Dressed into place.
- Work necessary to provide a weathertight finish: Complete.
- Storage of materials on finished surface: Not permitted.
- Completed membrane: Do not damage. Protect from chemicals, traffic and adjacent or high-level working.

941-A MANUFACTURER'S WARRANTY

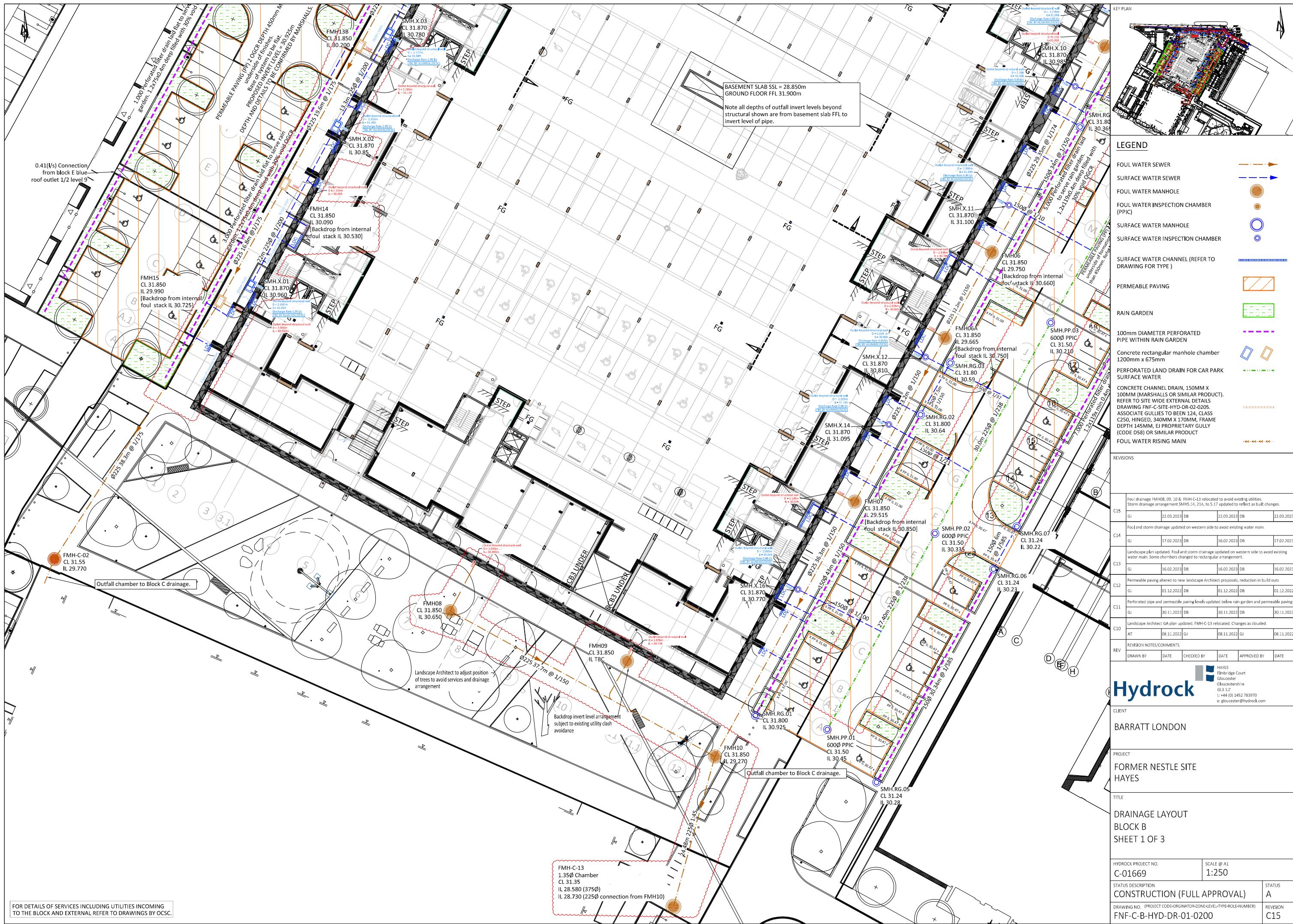
- The works shall be installed by an Alumasc Registered Contractor, and, as agreed in the contract, the Hydrotech Warranty shall be issued to the Building Owner from the date of final completion.
 - The warranty offered is subject to the ruling terms and conditions.
- The warranty is conditional upon the full system being purchased from Alumasc and installed in accordance with the specification outlined. Substitution of any products, or installation by means other than those described, will invalidate the warranty offered.

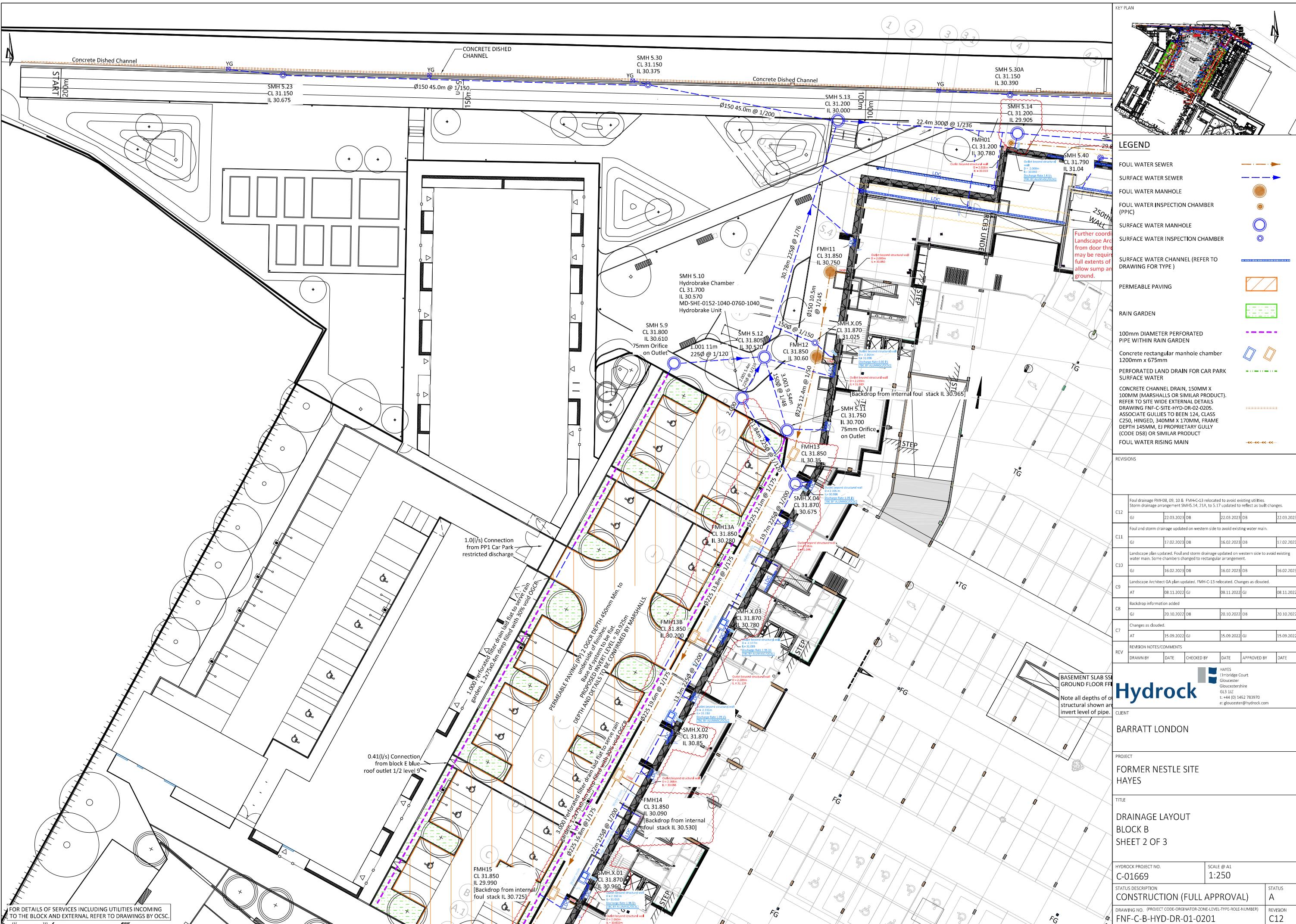
942-A MAINTENANCE

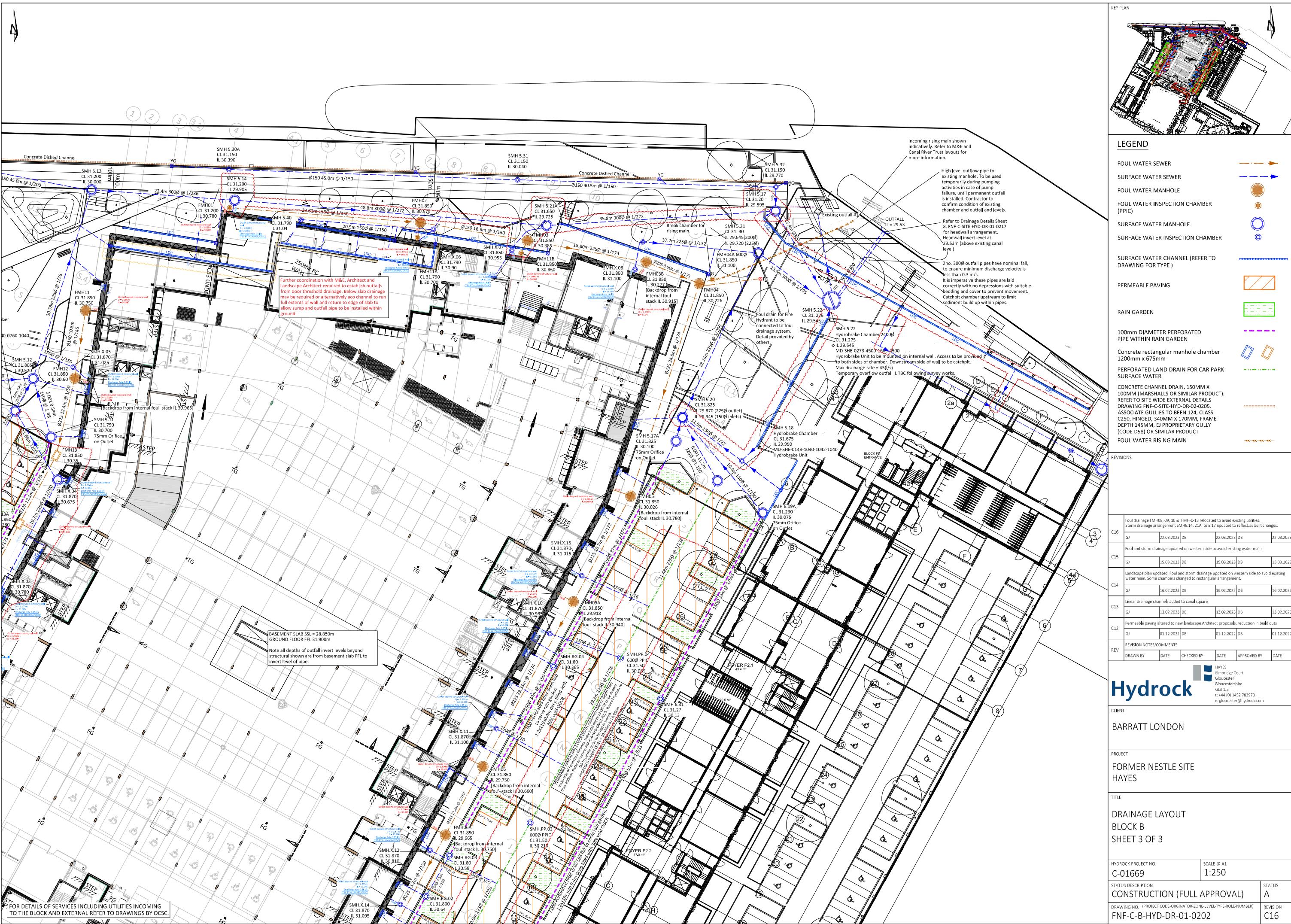
- It is recommended that all flat roofs be inspected at a minimum frequency of twice a year. Ideally, inspections should be carried out in spring and autumn accounting for the effects of annual extremes of weather to be checked. Inspection should also be carried out following works on the roof by other trades, or following installation of new roof equipment.
- All inspections/and or maintenance actions carried out at roof level must be in full compliance with the appropriate health and safety regulations, and particularly those specifically dealing with working at height.

Alumasc standard NBS specifications are offered on the condition that the customer is responsible for ensuring that each specification is appropriate for its intended purpose and that conditions for its use are suitable.

9. Appendix G – Drainage Layout







10. Appendix H – Blue roof maintenance

A flat roof, as per codes of practice, should be inspected at a minimum frequency of twice a year, in spring and autumn. Also inspect following work on roof by other trades and after installation of new roof equipment, control access and maintain inspection records.

Internally:

- Check visually for any signs of condensation, presence of moisture or leakage (e.g. wet patches, stains etc).

Externally:

- Check visually for any loosened flashings at perimeters and penetrations.
- Check soundness of pointing and any mastic sealants at terminations.
- Check exposed membrane for any signs of mechanical or chemical damage.
- Remove any unnecessary debris from the roof area (especially objects which could cause damage to the membrane).
- Remove any blockages to outlet gratings/drainage points/gutters (e.g. leaves, litter, and sediment).
- Visually check exposed membrane laps for secureness.
- Cut back overhanging trees.
- Remove or repair disused or redundant roof mounted equipment.
- Ensure continuity of chipping/ballast coverage, where present.
- Inspect rooflights and other penetrations for any damage (e.g. cracks to glazing, missing vent tops), which could result in leakage or condensation.
- Check exposed membrane for any stress damage (e.g. ruckling or cracking of membrane).
- Check for any other building components for soundness (e.g. glazing, parapet walls etc).
- Keep records of your inspections for future reference.

Spillage:

- The following basic chemical products - diesel oil, fuel oil, kerosene, lubrication oils, vegetable oils and animal fats, affect modified bitumen roofing. In the event of spillage of any of these (or any other compounds not listed) consult Alumasc Technical Services for remedial instructions/advice.

Loading:

- Modified bitumen waterproofing is designed to withstand the levels of foot traffic associated with regular roof maintenance. If any point loads (such as ladders) are exerted on the roof, they should be spread using a flat protection board. Where loads may exceed these, please contact Alumasc Technical Services for specific advice.

If it is found that remedial or maintenance work is thought necessary, please get in touch with the roofing contractor and/or our Regional Manager for your area. Where the work has been warranted always check with Alumasc Building Products Ltd that the proposed remedial work would not invalidate the warranty. The maintenance requirements must be followed for continuity of the Alumasc warranty.

Sample Maintenance Log:

ROOF MAINTENANCE LOG					
Project		Manufacturer	Alumasc Roofing		
Location		Contact Number	01744 648400		
SP Number		Contractor			
Practical completion		Contact Number			
<i>Please keep a photographic record of each inspection</i>					
Date of inspection	Inspected by	Company	Comments	Remedial works required (Y/N)	Date of next inspection

