

“Colonnade”

Round Cast Collared Downpipe



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“Colonnade”**Round Cast Collared Downpipe****Description:**

Round downpipe formed from extruded 6060 T4 aluminium in conjunction with a LM27 Cast Collar in various sizes (63mm, 76mm & 101mm) & supplied with a complete range of accessories ie offsets, bends, shoes, pipe clips.

Installation & Jointing:

Ensure vertical alignment between drain & gutter outlet.

Collars to be fixed with plastic wall plugs & No.14 x 38mm st.stl screws (dependant on substrate).

Joints to be made up of Ø6mm backing foam caulked into the joint & finished off with sealant to acceptable standard.



Typical section through Collar

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Round Cast Collared Downpipe

Composition & Manufacture:

‘Colonnade’ downpipes are manufactured from Aluminium alloy 6060 T4 to BS1474: 1972 & the product complies to, or exceeds all relevant standards. Cast Collars are manufactured from LM27 aluminium. Fittings for the downpipes are formed using fabrication methods involving cut, mitre & welding techniques using specially made jig & forming tools.

Finish:

Mill Finish Aluminium or Polyester Powder Coated to a range of BS or RAL Colours.

Model Specification:

ARP heavy grade ‘Colonnade’ Cast Eared-Downpipes & fittings to BS 2997 (EN612) using 6060 T4 grade extruded aluminium in accordance with BS 1474: 1974. Profile to be Round*, size Ø63mm (1.6mm), Ø76mm (1.6mm), Ø101mm (1.6mm).*

Materials to have factory applied Polyester Powder Coat to all significant surfaces in accordance with BS EN 122026 Matt/Satin/Gloss* finish, or alternatively plain aluminium Mill Finish. All to be supplied by Aluminium Roofline Products Ltd, Unit 2, Vitruvius Way, Meridian Business Park, Braunstone, Leicester LE19 1WA. Tel 0116 2894400 Fax 0116 2894433.

Joints to be sealed by application of backing foam & Arbosil 1096 Low Modulus Silicone Sealant & fastened by No.14 x 38mm (dependant on substrate) stainless steel screws, in accordance with the manufacturer’s specification & guidelines. Downpipes to be fixed at 2m centres maximum with supplementary brackets at or near fittings.

* Delete as appropriate

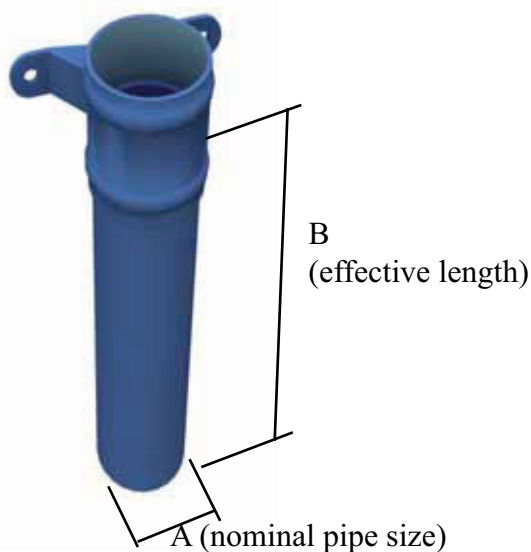


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“Colonnade”

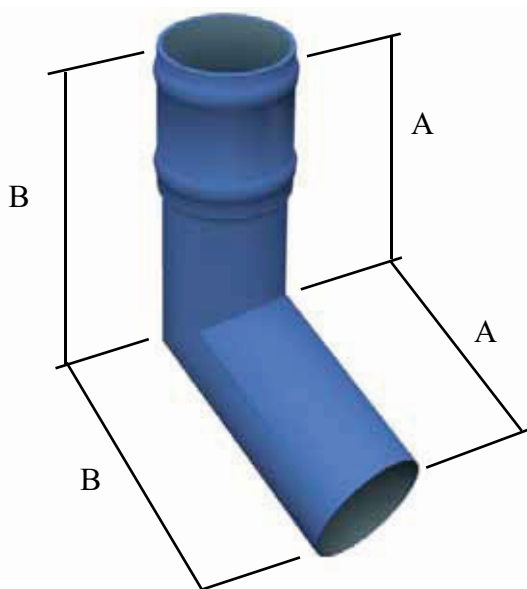
Round Cast Collared Downpipe

Downpipe Lengths



A (mm)	Code	Code	Code	Code	Code
	B=3.0m	B=2.5m	B=2.0m	B=1.0m	B=0.5m
63	2RDP3CE	2RDP2.5CE	2RDP2CE	2RDP1CE	2RDP0.5CE
76	3RDP3CE	3RDP2.5CE	3RDP2CE	3RDP1CE	3RDP0.5CE
101	4RDP3CE	4RDP2.5CE	4RDP2CE	4RDP1CE	4RDP0.5CE

Bends



Pipe Size (mm)	Code	A (mm)	B (mm)		Code	A (mm)	B (mm)		Code	A (mm)	B (mm)
63	2RB92CC	120	180		2RB112CC	120	160		2RB135CC	120	145
76	3RB92CC	120	192		3RB112CC	120	170		3RB135CC	120	150
101	4RB92CC	120	215		4RB112CC	120	185		4RB135CC	120	165