

# WEST LEIGH

**HEAD OFFICE:**  
WEST LEIGH LIMITED  
13 Sea Road, London, SE16 3RB  
Tel: 020-7232-0000  
Fax: 020-7232-1763  
Email: [info@west-leigh.co.uk](mailto:info@west-leigh.co.uk)

**SPECIFICATION**

| CONSTRUCTION MATERIAL | W20 Steel Sections                         |
|-----------------------|--------------------------------------------|
| ASTM A36              | Mid steel                                  |
| ASTM A572             | West Leigh Limited                         |
| ASTM A588             | West Leigh Limited                         |
| ASTM A590             | West Leigh Limited                         |
| ASTM A595             | Standard C5K                               |
| ASTM A598             | Chartered aluminium clip on                |
| ASTM A606             | Term Double Grated Units                   |
| ASTM A607             | West Leigh Limited T.B.C.                  |
| ASTM A608             | Others: Abrasiol 1095 Silicone recommended |
| ASTM A609             | Hot Dipped Galvanneal & Polyester Powder   |

**FENSA**  
Registered Company

constructionline



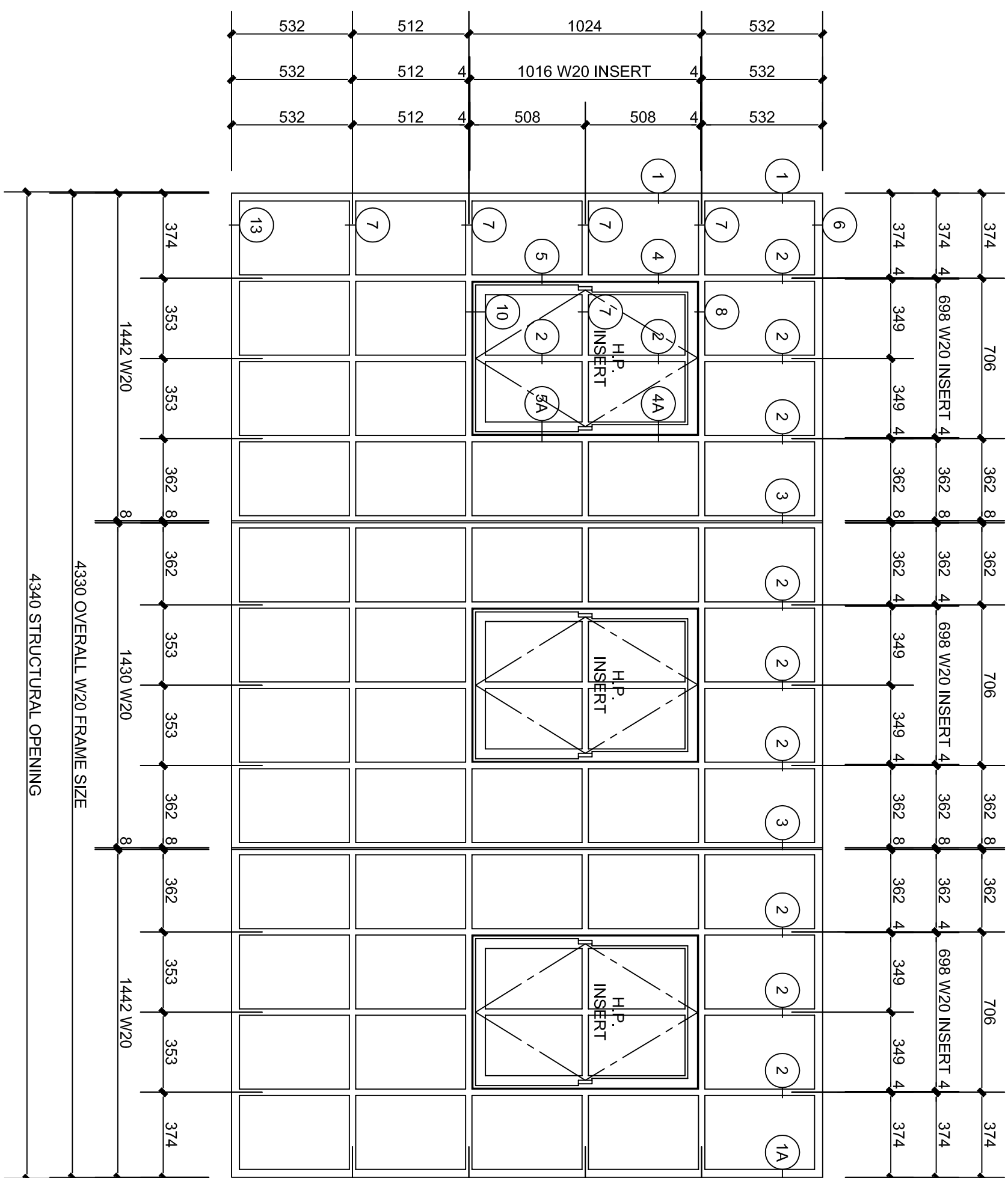



Steel Window Association

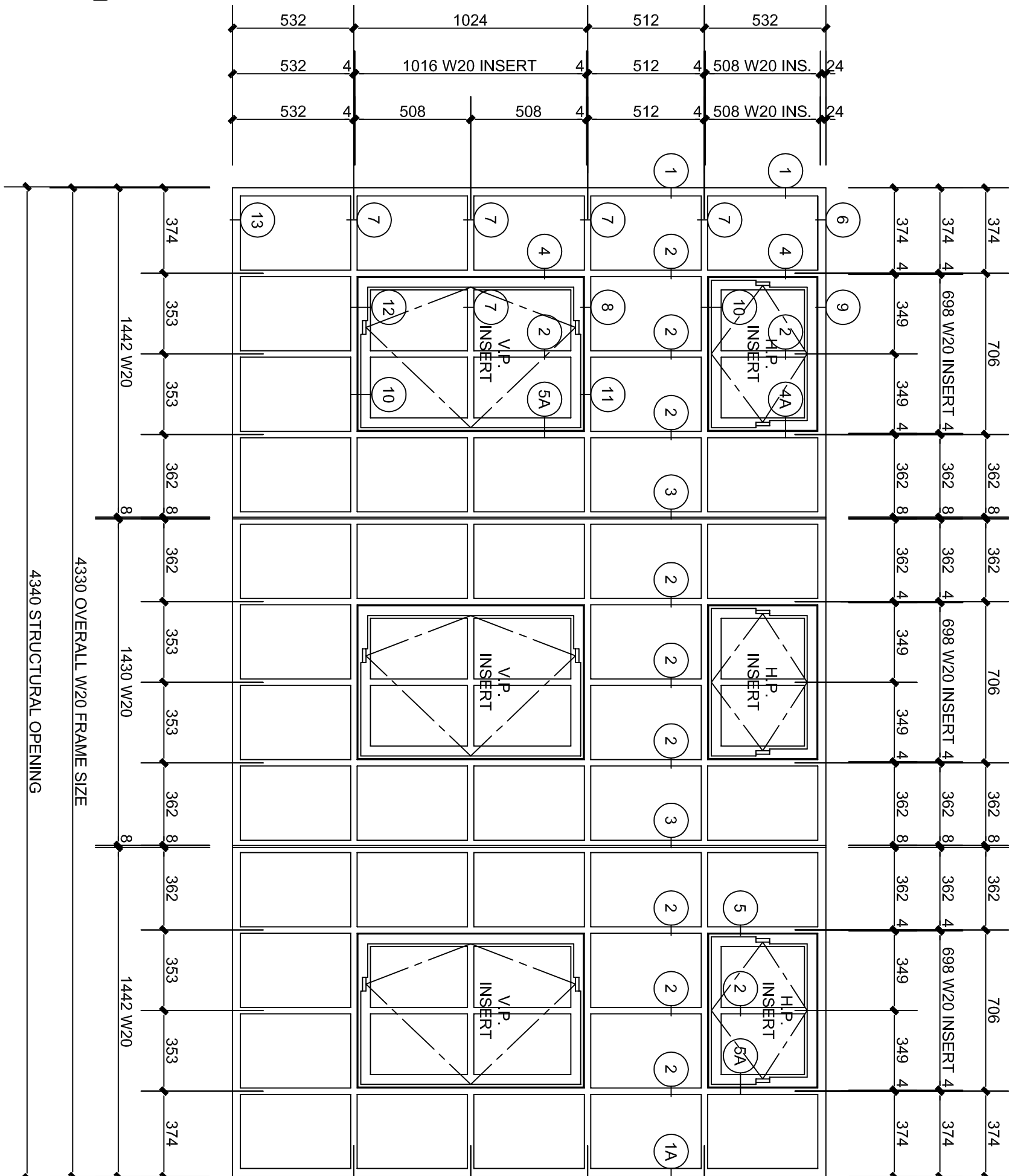
| SPECIFICATION  |                                              |
|----------------|----------------------------------------------|
| CONSTRUCTION   | M20 Steel Sections                           |
| MATERIAL       | IMD Steel                                    |
| FIXING BY      | West Leigh Limited                           |
| GLAZING BY     | West Leigh Limited                           |
| GLAZING BY     | West Leigh Limited                           |
| FIXING HOLES   | Standard CSK                                 |
| GLAZING BEADS  | Chambered aluminium clip on.                 |
| GLAZE          | 1mm Double Glazed Units                      |
| EXT. MASTIC BY | West Leigh Limited, T.B.C.                   |
| INT. MASTIC BY | Others, Abbot's 1096 Silicone recommended.   |
| FINISH         | PhD Dipped Galvanneal and Gloss level Powder |
|                | Coated, RAL colour and powder T.B.C.         |
| FITTINGS       |                                              |

[illegible]

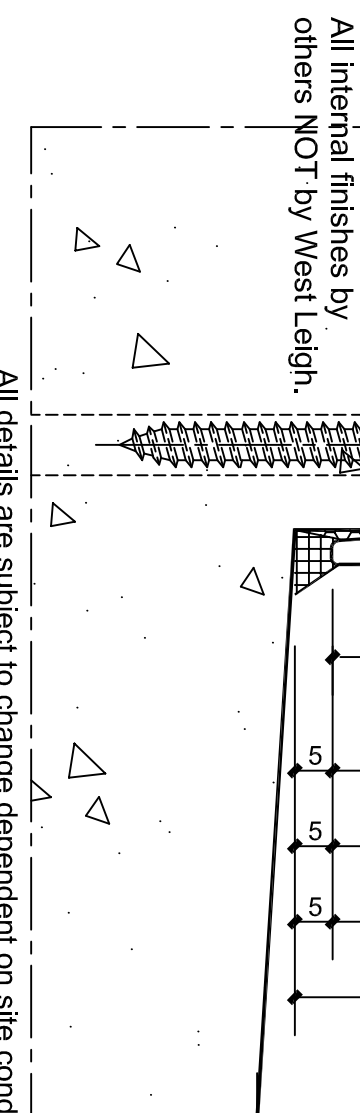
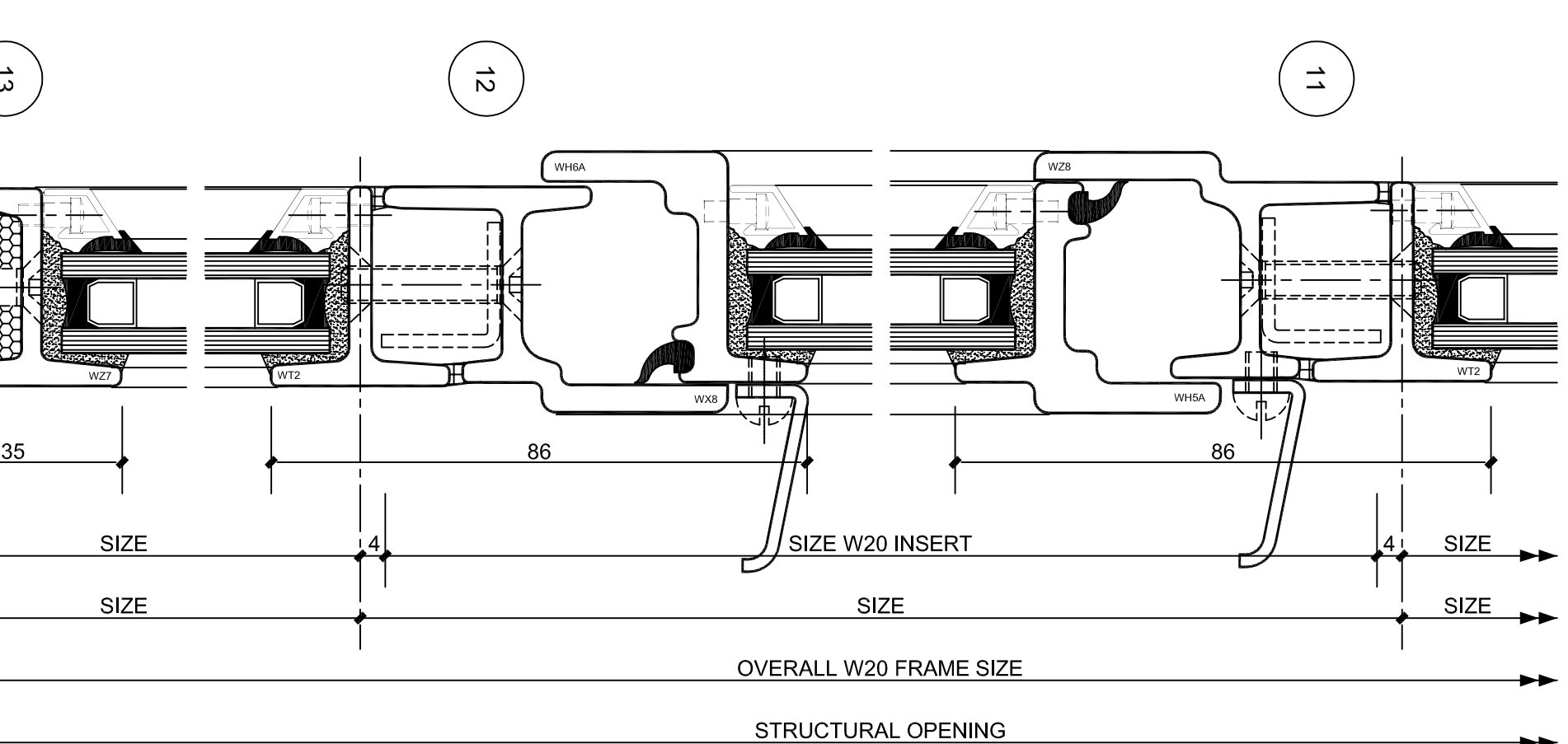
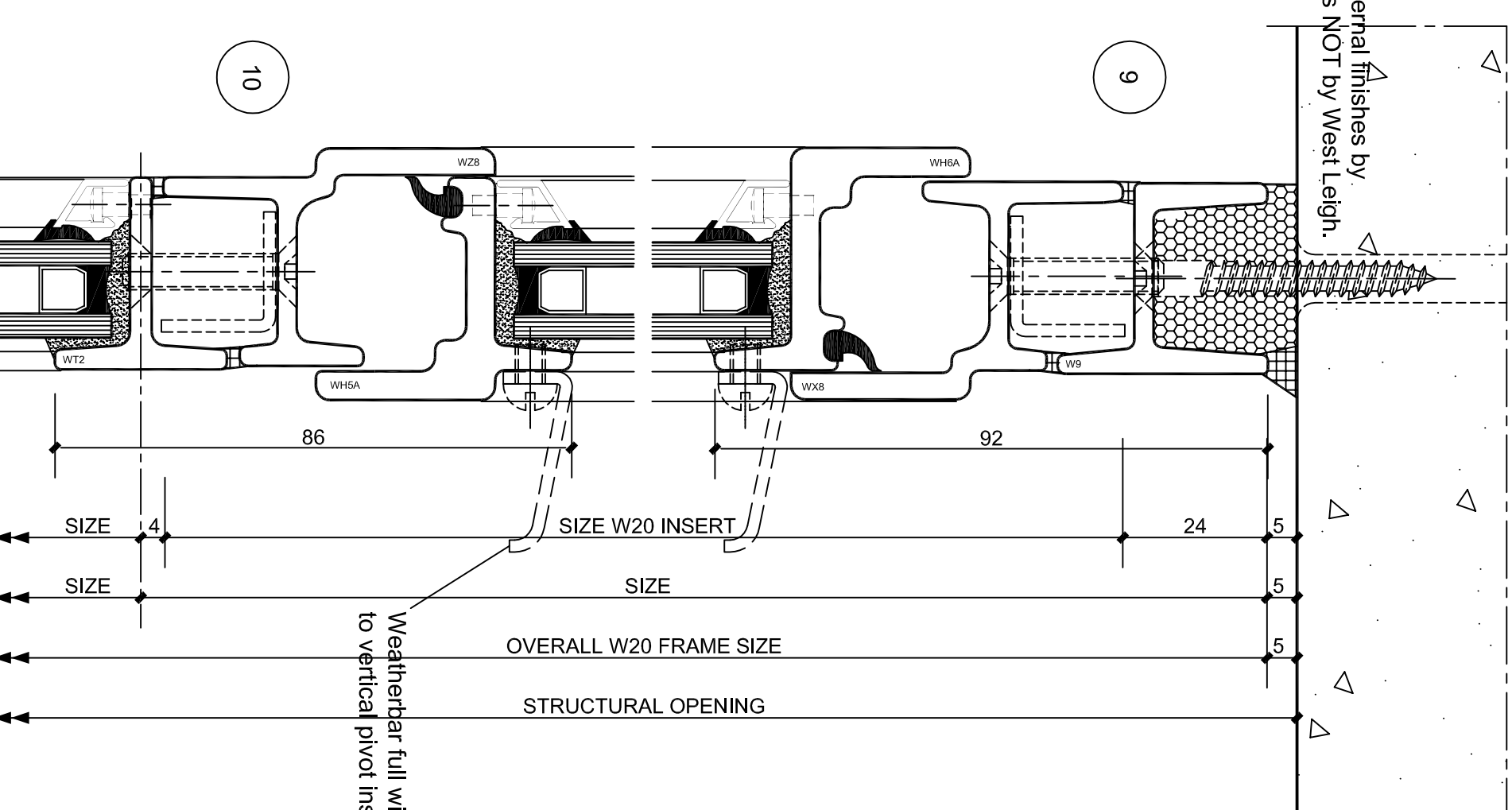
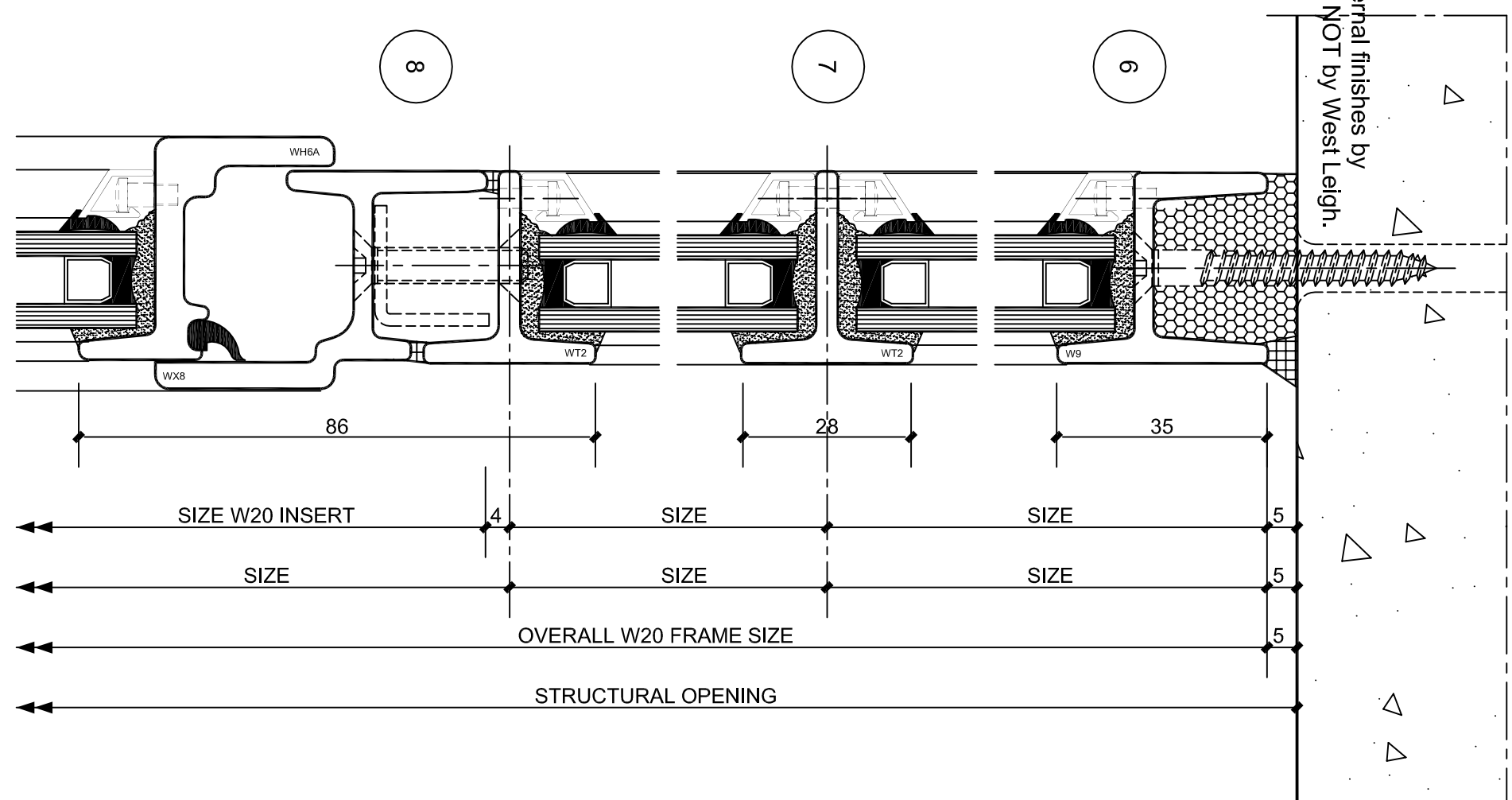
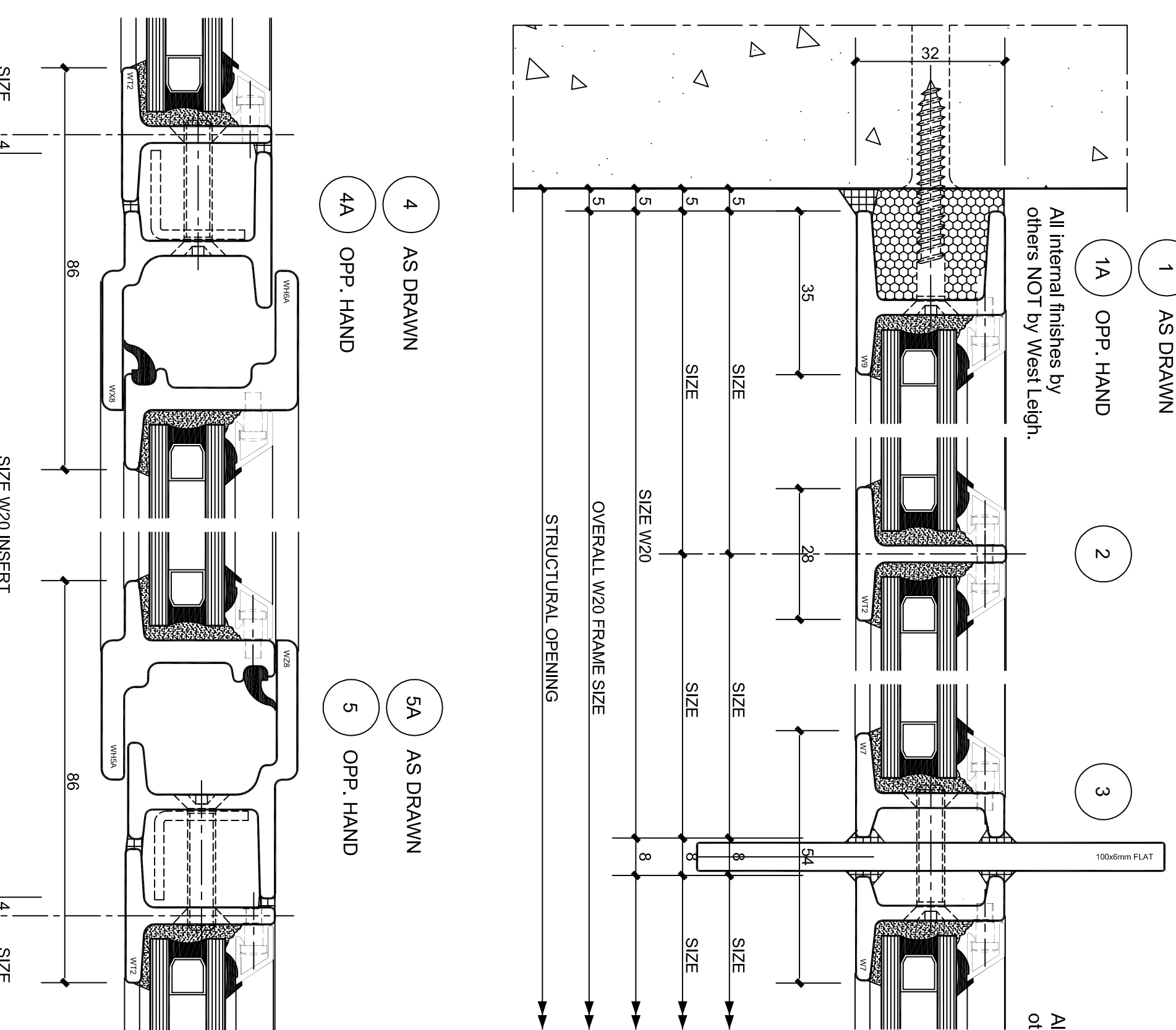
|                                                                                                                       |          |              |     |
|-----------------------------------------------------------------------------------------------------------------------|----------|--------------|-----|
| Please note that permissible bead tolerances of up to 2mm may occur as part of the standard manufacturing tolerances. |          |              |     |
| AMENDMENTS                                                                                                            |          |              |     |
| -                                                                                                                     |          | -            |     |
| CONTRACTS NO. -                                                                                                       |          |              |     |
| WORKS NO. P.                                                                                                          |          |              |     |
| SITE                                                                                                                  |          |              |     |
| ENTERPRISE HOUSE                                                                                                      |          |              |     |
| 133 BLYTH ROAD, HAYES                                                                                                 |          |              |     |
| MIDDLESEX                                                                                                             |          |              |     |
| TITLE OF DRAWING                                                                                                      |          |              |     |
| PROPOSED ELEVATIONS AND<br>DETAILS OF REPLACEMENT W20<br>SECTION STEEL WINDOWS.                                       |          |              |     |
| SCALE                                                                                                                 | DRAWN    | 09.11.15     | TOM |
| 1:20 @ A1                                                                                                             | CHECKED  | -            | -   |
| DRAWING NO.                                                                                                           | REVISION | STATUS       |     |
| CE:91429-01                                                                                                           | -        | FOR APPROVAL |     |



TYPE A  
52 No.  
Front Elevation



TYPE B  
36 No.  
Front Elevation



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**All details are subject to change dependent on site conditions**